

CMBG 2024

Breakout WM1

T-Mod / Temp Alt

Guidance document INPO 12-010

Temporary Configuration Change (TCC) – overarching umbrella

Most important – Change is **Temporary**

When processed/installed – criteria must be in place for removal.

Temporary Alteration to support Maintenance (Temp Alt or TASM):

Temporary change must be installed after Ops control tagging placed (system or component removed from service) and removed before tagging is removed (returned to Operation). Maximum 90 days.

Program controlled temporary changes:

Examples:

- Temp power
- Scaffolding
- Temp shielding
- Leak catch devices
- Temporary leak repair

The engagement of engineering in evaluating the programmatic controlled changes varied between plants.

Procedure controlled temporary changes:

Many plants program controlled temporary changes were bucketed as procedurally controlled change.

The engagement of engineering in evaluating the procedurally controlled changes varied between plants. Some plants engage engineering up front with the development of the procedure and then

turn the change process over to Maintenance or Operations without further engineering involvement. Other plants engage engineering with the development of the procedure and again engage engineering to evaluate portions of the temporary change when it is installed.

#### Temporary Modifications:

Typically removed when equipment is permanently repaired at the next opportunity.

Maximum one fuel cycle with senior site leadership approval for any removal extensions

Examples:

- Temp setpoint change
- Mechanical Jumpers used as process flow paths
- Installed or removed filters or strainers
- Electrical circuit alterations
- Line stops
- Temporary fans for equipment cooling
- Temporary heating and enclosures for freeze protection

50.59 reviews are critical

Configuration of plant must be communicated, monitored and controlled